

**SAFETY DATA SHEET**

in accordance with 1907/2006/EC (REACH, as amended by 2015/830/EU) 29 CFR 1910.1200 and WHMIS 2015

**Revision date:** 27 April 2021      **Initial date of issue:** 1 May 2007      **SDS No.** 235B-19

**SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

**1.1. Product identifier**

ARC 858 (Part B)

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

ARC Polymer Composite. Repair damage caused by impact, abrasion or erosion and chemical attack.

**1.3. Details of the supplier of the safety data sheet**

**Company:**

A.W. CHESTERTON COMPANY  
860 Salem Street  
Groveland, MA 01834-1507, USA  
Tel. +1 978-469-6446 Fax: +1 978-469-6785  
(Mon. - Fri. 8:30 - 5:00 PM EST)  
SDS requests: www.chesterton.com  
E-mail (SDS questions): ProductMSDSs@chesterton.com  
E-mail: customer.service@chesterton.com

**Supplier:**

Canada: A.W. Chesterton Company Ltd., 889 Fraser Drive,  
Unit 105, Burlington, Ontario L7L 4X8 - Tel. 905-335-5055  
EU: Chesterton International GmbH, Am Lenzenfleck 23,  
D85737 Ismaning, Germany – Tel. +49-89-996-5460

**1.4. Emergency telephone number**

24 hours per day, 7 days per week  
Call Infotrac: 1-800-535-5053  
Outside N. America: +1 352-323-3500 (collect)  
NSW Poisons Information Centre (Australia): 13 11 26

**SECTION 2: HAZARDS IDENTIFICATION**

**2.1. Classification of the substance or mixture**

**2.1.1. Classification according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS**

Skin Corr. 1B, H314  
Eye Dam. 1, H318  
Acute Tox. 4, H302  
Skin Sens. 1, H317

**2.1.2. Australian statement of hazardous nature**

Hazardous according to criteria of Safe Work Australia.

**2.1.3. Additional information**

For full text of H-statements: see SECTIONS 2.2 and 16.

**2.2. Label elements**

**Labelling according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS**

**Hazard pictograms:**



**Signal word:**

Danger

**Hazard statements:**

H314	Causes severe skin burns and eye damage.
H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.

**Precautionary statements:** P280 Wear protective gloves/clothing and eye/face protection.  
 P303/361/353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 P305/351/338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P301/330/331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.  
 P310 Immediately call a POISON CENTER or doctor/physician.  
 P333/313 If skin irritation or rash occurs: Get medical advice/attention.  
 P363 Wash contaminated clothing before reuse.

**Supplemental information:** None

### 2.3. Other hazards

The safety and health hazards are detailed separately for Part A and Part B. The final cured material is considered nonhazardous. Upon machining, refer to the precautions in the safety data sheets for Part A and Part B.

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.2. Mixtures

Hazardous Ingredients <sup>1</sup>	% Wt.	CAS No./ EC No.	REACH Reg. No.	CLP/GHS Classification
1,2-Ethanediamine, N-(2-aminoethyl)-, reaction products with bisphenol A diglycidyl ether homopolymer	30-40	68411-71-2 270-141-2	NA	Acute Tox. 4, H302
Diethylenetriamine*	10-15	111-40-0 203-865-4	01-211947 3793-27	Acute Tox. 2, H330 Acute Tox. 4, H302/312 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 Skin Sens. 1, H317
Other ingredients <sup>1</sup> :				
Silicon carbide	30-40	409-21-2 206-991-8	NA	Not classified**
Silica (Quartz)	< 0.2	14808-60-7 238-878-4	NA	Not classified**

<sup>1</sup>This component is toxic by inhalation if sprayed or if aerosol/mist is created. The mixture is neither present in aerosol form nor may aerosols occur.

\*\*Substance with a workplace exposure limit.

For full text of H-statements: see SECTION 16.

<sup>1</sup> Classified according to: \* 29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L.O. 111F), California Proposition 65  
 \* 1272/2008/EC, GHS, REACH  
 \* WHMIS 2015  
 \* Safe Work Australia

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

**Inhalation:** Remove to fresh air. If not breathing, administer artificial respiration. Contact physician immediately.

**Skin contact:** Flood area with water while removing contaminated clothing. Contact physician.

**Eye contact:** Flush eyes for at least 30 minutes with large amounts of water. Contact physician.

**Ingestion:** Do not induce vomiting. If conscious, dilute stomach contents with large quantities of milk or water. Contact physician immediately.

### 4.2. Most important symptoms and effects, both acute and delayed

Corrosive to eyes, skin and mucous membranes, which can result in strong irritation, burning and tissue damage. Harmful if swallowed. Vapors can be severely irritating to the eyes and respiratory tract. Prolonged or repeated contact may cause asthma, skin sensitization and other allergic responses.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

**SECTION 5: FIREFIGHTING MEASURES****5.1. Extinguishing media**

**Suitable extinguishing media:** Carbon dioxide, dry chemical or alcohol-resistant foam

**Unsuitable extinguishing media:** No data available

**5.2. Special hazards arising from the substance or mixture**

May generate: ammonia gas, toxic nitrogen oxide gases. Incomplete combustion may form carbon monoxide. Use of water may result in the formation of very toxic aqueous solutions.

**5.3. Advice for firefighters**

Recommend Firefighters wear self-contained breathing apparatus.

**Flammability Classification:** –

**HAZCHEM Emergency Action Code:** 3 Z

**SECTION 6: ACCIDENTAL RELEASE MEASURES****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Provide adequate ventilation. Utilize exposure controls and personal protection as specified in Section 8.

**6.2. Environmental Precautions**

Keep out of sewers, streams and waterways.

**6.3. Methods and material for containment and cleaning up**

Scoop up and transfer to a suitable container for disposal.

**6.4. Reference to other sections**

Refer to section 13 for disposal advice.

**SECTION 7: HANDLING AND STORAGE****7.1. Precautions for safe handling**

Avoid all direct contact. Wash thoroughly after handling. Utilize exposure controls and personal protection as specified in Section 8. Remove contaminated clothing immediately. Wash clothing before reuse. Contaminated work clothing must not be allowed out of the workplace. Contaminated leather including shoes cannot be decontaminated and should be discarded. Do not contaminate with sodium nitrite or other nitrosating agents, which could cause the formation of cancer-causing nitrosamine. Do not eat, drink or smoke when using this product. Avoid creating and breathing dust during removal, drilling, grinding, sawing or sanding.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in a cool, dry area.

**7.3. Specific end use(s)**

No special precautions.

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION****8.1. Control parameters****Occupational exposure limit values**

Ingredients	OSHA PEL <sup>1</sup>		ACGIH TLV <sup>2</sup>		UK WEL <sup>3</sup>		AUSTRALIA ES <sup>4</sup>	
	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
1,2-Ethanediamine, N-(2-aminoethyl)-, reaction products with bisphenol A diglycidyl ether homopolymer	–	–	–	–	–	–	–	–
Diethylenetriamine	1	4	1 (skin)	4.2	1 (skin)	4.3	1 (skin)	4.2
Silicon carbide	(total) (resp)	15 5	(total) (resp)	10 3	(total) (resp)	10 4	–	10
Silica (Quartz)	(resp)	0.05	(resp)	0.025	(resp)	0.1	(resp)	0.1

<sup>1</sup> United States Occupational Health & Safety Administration permissible exposure limits

<sup>2</sup> American Conference of Governmental Industrial Hygienists threshold limit values

<sup>3</sup> EH40 Workplace exposure limits, Health & Safety Executive

<sup>4</sup> Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC:1003]

#### Derived No Effect Level (DNEL) according to Regulation (EC) No 1907/2006:

##### Workers

Not available

#### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No 1907/2006:

Not available

## 8.2. Exposure controls

### 8.2.1. Engineering measures

Provide sufficient ventilation to keep the vapor concentrations below the exposure limit. Provide readily accessible eye wash stations and safety showers. If it is necessary to alter the final cured product such that dust may be generated, use adequate dust extraction or damp down.

### 8.2.2. Individual protection measures

**Respiratory protection:** Not normally needed. In case of insufficient ventilation, wear suitable respiratory equipment (e.g., EN filter type A-P2).

**Protective gloves:** Chemical resistant gloves (e.g., nitrile rubber, butyl rubber, neoprene, PVC)

Diethylenetriamine:

Contact type	Glove material	Layer thickness	Breakthrough time*
Full	neoprene	0.65 mm	> 480 min.
Splash	natural rubber	0.6 mm	> 60 min.

\*Determined according to EN374 standard.

**Eye and face protection:** Full face shield with goggles underneath.

**Other:** Impervious clothing as necessary to prevent skin contact.

### 8.2.3. Environmental exposure controls

Refer to sections 6 and 12.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	paste	<b>Odour</b>	amine odor
<b>Colour</b>	black	<b>Odour threshold</b>	not determined
<b>Initial boiling point</b>	not applicable	<b>Vapour pressure @ 20°C</b>	not applicable
<b>Melting point</b>	not determined	<b>% Aromatics by weight</b>	0%
<b>% Volatile (by volume)</b>	< 1%	<b>pH</b>	not applicable
<b>Flash point</b>	> 209°C (>392°F)	<b>Relative density</b>	1.6 kg/l
<b>Method</b>	Closed Cup	<b>Weight per volume</b>	9.07 lbs/gal.
<b>Viscosity</b>	100K - 180K cps @ 25°C	<b>Coefficient (water/oil)</b>	< 1
<b>Autoignition temperature</b>	not determined	<b>Vapour density (air=1)</b>	> 1
<b>Decomposition temperature</b>	no data available	<b>Rate of evaporation (ether=1)</b>	< 1
<b>Upper/lower flammability or explosive limits</b>	not determined	<b>Solubility in water</b>	negligible
<b>Flammability (solid, gas)</b>	not applicable	<b>Oxidising properties</b>	no data available
<b>Explosive properties</b>	no data available		

### 9.2. Other information

None

## SECTION 10: STABILITY AND REACTIVITY

### 10.1. Reactivity

Refer to sections 10.3 and 10.5.

### 10.2. Chemical stability

Stable

**10.3. Possibility of hazardous reactions**

No dangerous reactions known under conditions of normal use.

**10.4. Conditions to avoid**

Open flames and red hot surfaces.

**10.5. Incompatible materials**

Strong oxidizers like liquid Chlorine and concentrated Oxygen.

**10.6. Hazardous decomposition products**

Carbon Monoxide, NO<sub>x</sub>, amines and other toxic fumes.

**SECTION 11: TOXICOLOGICAL INFORMATION****11.1. Information on toxicological effects**

**Primary route of exposure under normal use:** Inhalation, skin and eye contact. Personnel with pre-existing asthma, chronic respiratory disease and skin and eye conditions are generally aggravated by exposure.

**Acute toxicity -****Oral:**

If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach. Harmful if swallowed. ATE-mix = 1064 mg/kg.

Substance	Test	Result
1,2-Ethanediamine, N-(2-aminoethyl)-, reaction products with bisphenol A diglycidyl ether homopolymer	LD50, rat	200-500 mg/kg
Diethylenetriamine	LD50, rat	1080 mg/kg
Silicon carbide	LD50, rat	> 3000 mg/kg

**Dermal:**

ATE-mix = 7730 mg/kg.

Substance	Test	Result
Diethylenetriamine	LD50, rabbit	1090 mg/kg
Silicon carbide	LD50, rabbit	> 3000 mg/kg

**Inhalation:**

Vapors can be severely irritating to the eyes and respiratory tract.

Substance	Test	Result
Diethylenetriamine	LC50, rat, 4 h	No mortality at vapor saturation level

**Skin corrosion/irritation:**

Causes burns.

Substance	Test	Result
Diethylenetriamine	Skin irritation, rabbit	Corrosive

**Serious eye damage/irritation:**

Causes serious eye damage.

Substance	Test	Result
Diethylenetriamine	Eye irritation	Corrosive

**Respiratory or skin sensitisation:**

Prolonged or repeated contact may cause asthma, skin sensitization and other allergic responses.

Substance	Test	Result
Diethylenetriamine	Skin sensitization, guinea pig	Sensitizing

**Germ cell mutagenicity:**

Diethylenetriamine, Silicon carbide: based on available data, the classification criteria are not met.

**Carcinogenicity:**

The International Agency for Research on Cancer (IARC) and the National Toxicology Program (NTP) have classified inhaled silica as a human carcinogen. The silica in this product does not separate from the mixture or in of itself become air-borne, therefore it does not present a hazard in normal use.

**Reproductive toxicity:**

Diethylenetriamine, Silicon carbide: not expected to cause toxicity.

**STOT-single exposure:**

Diethylenetriamine: May cause respiratory irritation.

**STOT-repeated exposure:**

Diethylenetriamine, Silicon carbide: based on available data, the classification criteria are not met.

**Aspiration hazard:** Based on available data, the classification criteria are not met.

**Other information:** None known

#### SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

##### 12.1. Toxicity

Many aquatic species are intolerant to corrosive material such as the unreacted curing agent.

##### 12.2. Persistence and degradability

Unreacted components (Parts A and B), improperly released to the environment, can cause ground and water pollution. Diethylenetriamine: expected to be resistant to biodegradation.

##### 12.3. Bioaccumulative potential

Diethylenetriamine: bioconcentration in aquatic organisms is not expected to be significant (log Kow: -2.13).

##### 12.4. Mobility in soil

Liquid. Slightly soluble in water. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9). Diethylenetriamine: expected to be highly mobile in soil.

##### 12.5. Results of PBT and vPvB assessment

Not available

##### 12.6. Other adverse effects

None known

#### SECTION 13: DISPOSAL CONSIDERATIONS

##### 13.1. Waste treatment methods

Unreacted components are a special waste (classified as hazardous according to 2008/98/EC). Combine resin and curative. The final cured material is considered nonhazardous. Landfill sealed containers with stabilized and solidified liquids in a properly licensed facility. May be incinerated at an appropriate facility. Check local, state and national/federal regulations and comply with the most stringent requirement.

#### SECTION 14: TRANSPORT INFORMATION

##### 14.1. UN number

**ADR/RID/ADN/IMDG/ICAO:** UN2735

**TDG:** UN2735

**US DOT:** UN2735

##### 14.2. UN proper shipping name

**ADR/RID/ADN/IMDG/ICAO:** AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS 2,2'-IMINODIETHYLAMINE)

**TDG:** AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS 2,2'-IMINODIETHYLAMINE)

**US DOT:** AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS 2,2'-IMINODIETHYLAMINE)

##### 14.3. Transport hazard class(es)

**ADR/RID/ADN/IMDG/ICAO:** 8

**TDG:** 8

**US DOT:** 8

##### 14.4. Packing group

**ADR/RID/ADN/IMDG/ICAO:** II

**TDG:** II

**US DOT:** II

##### 14.5. Environmental hazards

NO

##### 14.6. Special precautions for user

NO SPECIAL PRECAUTIONS FOR USER

##### 14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

NOT APPLICABLE

##### 14.8. Other information

**US DOT:** May be shipped as Limited Quantities in packaging having a rated capacity gross weight of 66 lb. or less and in inner packages not over 1 Liter (49 CFR 173.154 (b),(1)). ERG NO. 153

**IMDG:** EmS F-A, S-B, IMDG segregation group 18-Alkalis

**ADR:** Classification code C7, Tunnel restriction code (E)

**ADG HAZCHEM CODE:** 2X **HIN:** 88/80

**SECTION 15: REGULATORY INFORMATION****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****15.1.1. EU regulations**

**Authorisations under Title VII:** Not applicable

**Restrictions under Title VIII:** None

**Other EU regulations:** Directive 94/33/EC on the protection of young people at work.

**15.1.2. National regulations****US EPA SARA TITLE III****312 Hazards:**

Immediate  
Delayed

**313 Chemicals:**

None

**Other national regulations:** National implementation of the EC Directive referred to in section 15.1.1.

**15.2. Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

**SECTION 16: OTHER INFORMATION**

**Abbreviations and acronyms:** ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways  
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE: Acute Toxicity Estimate

BCF: Bioconcentration Factor

cATpE: Converted Acute Toxicity point Estimate

CLP: Classification Labelling Packaging Regulation (1272/2008/EC)

ES: Exposure Standard

GHS: Globally Harmonized System

ICAO: International Civil Aviation Organization

IMDG: International Maritime Dangerous Goods

LC50: Lethal Concentration to 50 % of a test population

LD50: Lethal Dose to 50% of a test population

LOEL: Lowest Observed Effect Level

N/A: Not Applicable

NA: Not Available

NOEC: No Observed Effect Concentration

NOEL: No Observed Effect Level

OECD: Organization for Economic Co-operation and Development

PBT: Persistent, Bioaccumulative and Toxic substance

(Q)SAR: Quantitative Structure-Activity Relationship

REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC)

REL: Recommended Exposure Limit

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail

SDS: Safety Data Sheet

STEL: Short Term Exposure Limit

STOT RE: Specific Target Organ Toxicity, Repeated Exposure

STOT SE: Specific Target Organ Toxicity, Single Exposure

TDG: Transportation of Dangerous Goods (Canada)

TWA: Time Weighted Average

US DOT: United States Department of Transportation

vPvB: very Persistent and very Bioaccumulative substance

WEL: Workplace Exposure Limit

WHMIS: Workplace Hazardous Materials Information System

Other abbreviations and acronyms can be looked up at [www.wikipedia.org](http://www.wikipedia.org).

**Key literature references and sources for data:** Commission des normes, de l'équité, de la santé et de la sécurité du travail (CNESST)  
Chemical Classification and Information Database (CCID)  
European Chemicals Agency (ECHA) - Information on Chemicals  
Hazardous Chemical Information System (HCIS)  
National Institute of Technology and Evaluation (NITE)  
Swedish Chemicals Agency (KEMI)  
U.S. National Library of Medicine Toxicology Data Network (TOXNET)

**Procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008 [CLP] / GHS:**

Classification	Classification procedure
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Acute Tox. 4, H302	Calculation method
Skin Sens. 1, H317	Bridging principle "Dilution"

**Relevant H-statements:** H302: Harmful if swallowed.  
H312: Harmful in contact with skin.  
H314: Causes severe skin burns and eye damage.  
H317: May cause an allergic skin reaction.  
H318: Causes serious eye damage.  
H330: Fatal if inhaled.  
H335: May cause respiratory irritation.

**Hazard pictogram names:** Corrosion, exclamation mark

**Changes to the SDS in this revision:** Sections 14.2, 14.4, 14.5, 14.8.

**Date of last revision:** 27 April 2021

**Further information:** None

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.